

# The DEBO Step®

Installation Instructions for DEBO Step Model 50100  
Fits 03-07(old body) Toyota Tundra, with a hitch.



DEBO Step Installed, Stowed Position  
(Latch knob is black, yellow shown)

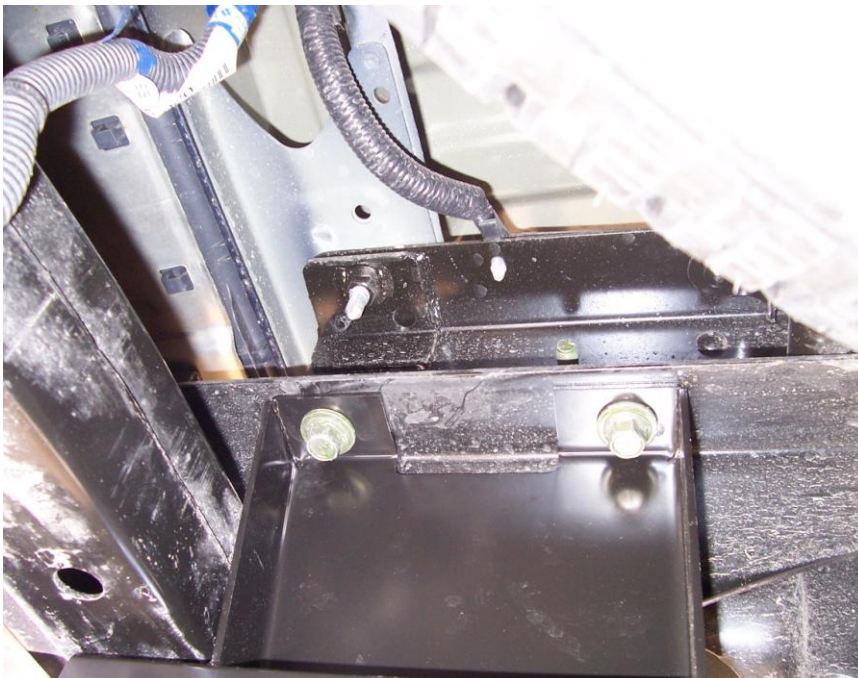


DEBO Step Extended for use with  
tailgate down.

**Tools** required for Installation: A box end wrenches or sockets to fit bolt head and nut.

**Parts List:** (1) DEBO Step, (1) Instruction sheet.

**FOR YOUR SAFETY!** The mounting bracket slide is wire tied to the step bar. DO NOT Remove until your step is mounted to the vehicle. If unlatched, the bracket is free to move, and could cause injury. SEE Step 3.



**Step 1.** The DEBO Step mounts on the driver side of the truck, using two of the existing M12 hitch frame mounting bolts as shown at left.

Remove the 2 bolts from the vehicle. One has a weld nut which will stay in place, the other has a hex flange nut.

Note: The 3rd bolt on the hitch frame keeps everything in place while you remove the other 2 bolts to mount the step.



**Step 2.** Position The DEBO Step mounting bracket in place as shown at left and above, align holes, and re-install the (2) M12 bolts.

Torque to approximately 35-40 ft-lbs.

**Step 3.** Remove the wire tie.  
**Your DEBO Step is ready for use.**

**NOTE:** Your DEBO Step will be at a slight angle downward when fully extended, due to the clearance between the step bar and the slide guide end plates. This design feature is what makes The DEBO Step® self locating!

Use your DEBO Step in any position. The step bar rotates slightly until it contacts the slide bracket at the points of contact. These "**contact pressure points**" resulting from the slight angle are what keeps the step from sliding when in use in any position. Remember this feature when operating your DEBO Step.

**TO OPERATE:** Using one hand, at the same time, lift the latch knob "up" with the fingers to unlatch and hold, push "down" lightly with the thumb on the step pad to align the step bar with the slide bracket, and "pull" out to any desired position. Pull out part way for use with the tailgate up. Pull out to the fully extended position for use with the tailgate down.

To store, simply slide the step in. No need to touch the latch knob. Just "lift" or push "down" lightly (depending on the position of the step) on the step pad to align the step bar and the slide bracket, and "push" in until the latch engages, as simple as closing a door! Remember, the secret to moving the step bar *freely* is to release the "**contact pressure points**" by aligning the step bar with the slide bracket.

It's really quite easy. After just a couple of tries, you will find:

**It's as simple as closing a door!**

**DO NOT EXCEED! Weight limit 400 pounds.**

**THANK YOU for using our product. Tell your friends to get one too!**  
**The DEBO Step® team.**

**For help or comments call the 24/7 Hotline: (608) 577-4002**  
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